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D139-816-011
Job Sheet 191706



Part No: D139-816-011

Job Qty: 1 pcs

Part Name: Lightweight Interior Ceiling Panels



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/6/19

Job Tracking No: RA593

Due Date: 3/6/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG DSI9686 REV A , DSI9691 REV A , IIN-D139-816 REV D SHEET 27 IPP Rev A 12/05/07 New Release
DL IPP Rev. B 12/11/08 Update dwg. DL IPP Rev. C Dwg. Update 13/07/09 DL ver:DD IPP REV:D 13.12.23
AS PER IIN REV.D DD VERF:JFS IPP REV E 14.04.01 AS PER DSI9686 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	3/6/19	3/6/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

SmB MAR 07 2019

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
115	Rework	1 pcs	3/6/19	0.00 0.00	Rework - 1 - B4B	Sm MAR 07 2019
120	QC 4	1 pcs	3/6/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	DAS 46 MAR 07 2019
					QC 4 - 46	DAS 46 MAR 07 2019
130	Packaging 3-1 - Stock - B4B	1 pcs	3/6/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 46 9-89 MAR 07 2019
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	3/6/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89 MAR 07 2019
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	3/6/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89 MAR 07 2019
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 115 - Re-Glue D4635-041 and D4634-043 replace D4638-1

120 - (QC4- 100% Inspect kits for completeness)

- 130 - Package as per PPP D139-816-011 Identify and Stock Location: _____
 135 - (Document Control) Photocopy blue file & type labels as per PPP D139-816-011 CHG006
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D139-816-011	Lightweight Interior Ceiling Panels	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158744
D4638-1	Cabin Light	1 pcs (1 ea)	115-Rework	5018484

D4728-053

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D139-816-011	1	0	0
115-Rework	D4638-1	1	34	0

mt008

D4728-053

Part Specifications

Specifications could not be found.

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Container No: S159927



Part: D139-816-011

Job No: 191706

Serial No/Batch: S159927

Revision:

Inspector:

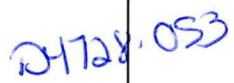
Exp Date:

Instructions: TC STC SH12-54 Issue 1, FAA STC SR032511

Inspection Sheet Complete RA593

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D139-816-011 	B164123		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE 		S158744		Kits return complete but open by customer. During inspection it was found that foam on D4635-041 and D4634-043 was not glued correctly and on the D4634-043 some damage on the light D4638-1 was found. Glue foam on the D4635-041 and for D4634- 043 foam will also need to be glue and scrap and replace light <u>D4638-1</u> Clean panel and re-package making sure kit is complete. ID and stock under new batch at CHG006
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: P.D.

Date: 6-Mar-19

Special Return/Rework Instructions:

